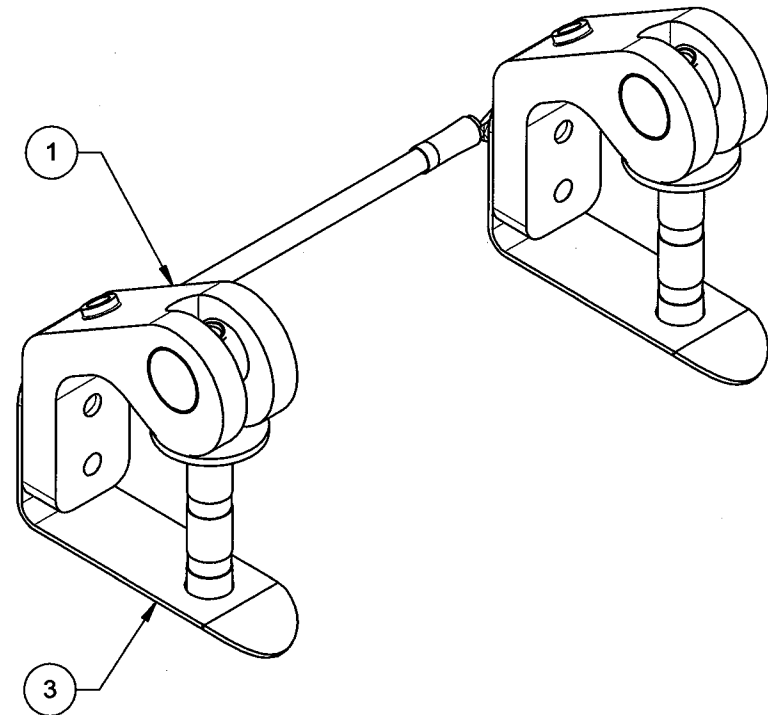
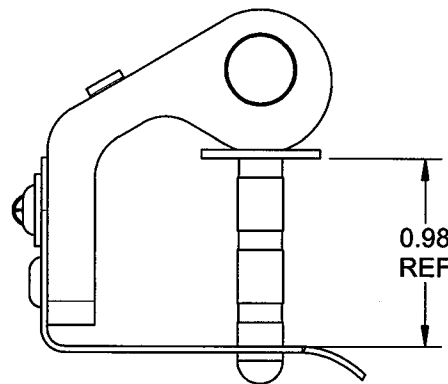
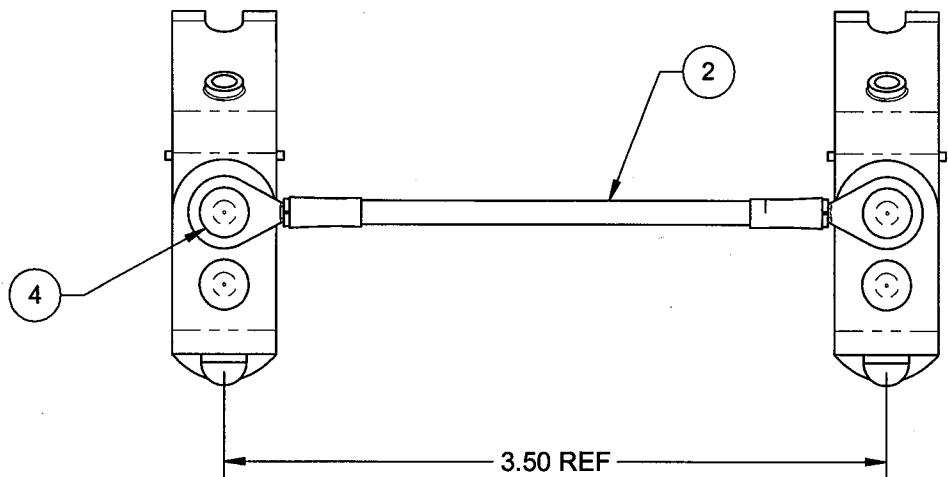
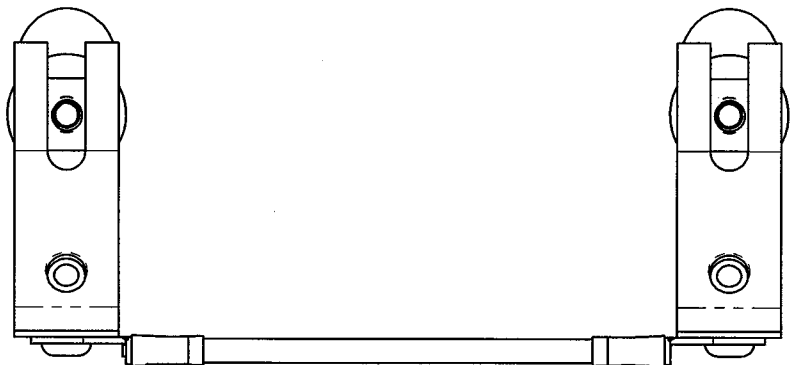


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4704-041	EXPANDABLE PIN ASSY
1	2	D4711-041	EXPANDABLE PIN, MODIFIED
2	1	D4708-1	LANYARD
3	2	D4709-1	SPRING CLIP
4	4	MS20613-4C8	RIVET



D4704-041 EXPANDABLE PIN ASSY

RELEASED

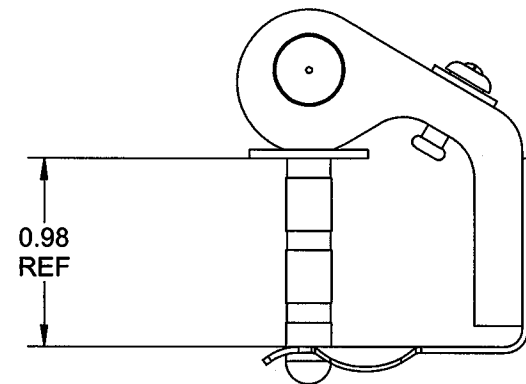
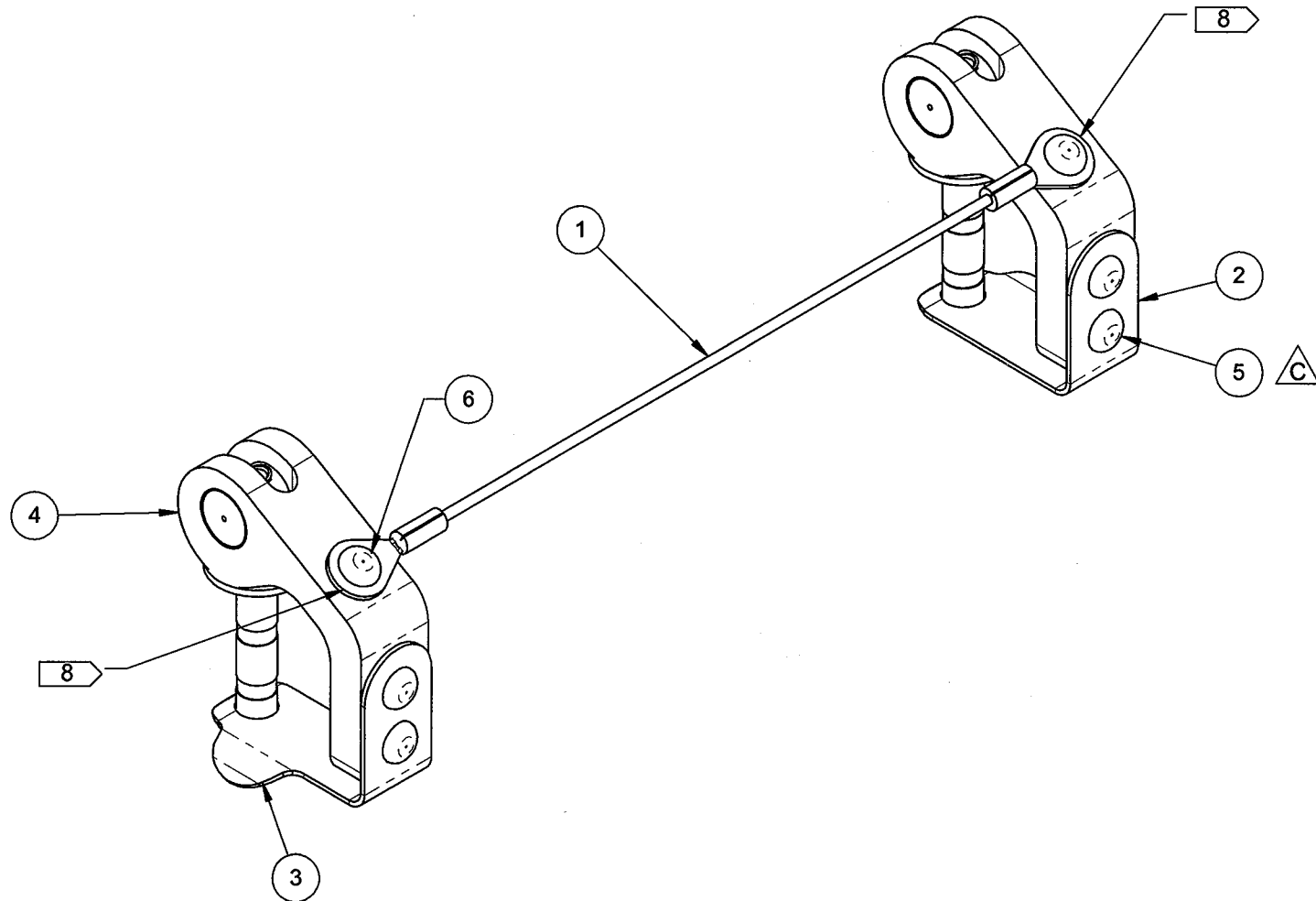
2019 OCT 28
ECN 19-824

- NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4704-041" AND B/N "BXXXXX" PER QSI 044 6.7
7) WEIGHT: 0.39 lbs

APPROVED

C	MS20613-4C7 WAS MS20613-4C8, REVISED SHEET 2, NOTE 8; REF PAR17-606	VS	17.11.28
B	ADDED D4704-043	VS	17.02.02
A	NEW ISSUE	RP	12.09.19
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D4704	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	EXPANDABLE PIN ASSY	NTS
DATE	17.11.28	COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4704-043	EXPANDABLE PIN ASSY
1	1	D4708-11	LANYARD
2	1	D4709-3	SPRING CLIP
3	1	D4709-4	SPRING CLIP
4	2	D4711-041	EXPANDABLE PIN, MODIFIED
5	4	MS20613-4C7	RIVET
6	2	MS20613-4C8	RIVET



D4704-043 EXPANDABLE PIN ASSY

RELEASED
2019 OCT 28

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4704-043" AND B/N "BXXXXX" PER QSI 044 6.7
- 7) WEIGHT: 0.39 lbs
- 8) ENLARGE D4708-11 HOLES TO $\phi 0.209$

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D4704	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	EXPANDABLE PIN ASSY	NTS
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